

Modeling of Thin-Film Cu(In,Ga)Se_2 Solar Cells

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Purpose of the work

- To use numerical simulations to investigate the characteristics of thin film CIGS (Cu(In,Ga)Se_2) solar cells
- To develop a physics-based compact models
- To investigate the effects of thickness, composition, doping and interface states of the $\text{Zn}_{1-x}\text{Mg}_x\text{O}$ buffer-window layer for Cd-free thin film Cu(In,Ga)Se_2 (CIGS) solar cells



Agenda

- Introduction
- Numerical model
- Compact model
- Cd-free CIGS solar cell
- Conclusions



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- **Introduction**
- Numerical model
- Compact model
- Simulation of damp heat degradation
- Conclusions



Introduction

- Thin-film solar cells can reduce photovoltaic cost and help spreading its use
- CIGS is a promising material able to achieve conversion efficiency as high as 20% (despite its polycrystalline structure)
- The presence of toxic cadmium poses environmental concerns about waste disposal at the end of module life
- $\text{Zn}_{1-x}\text{Mg}_x\text{O}$ is suitable to replace CdS (wide bandgap, i.e. low absorption, and convenient band alignment with the CIGS absorber)



CIGS solar cell structure

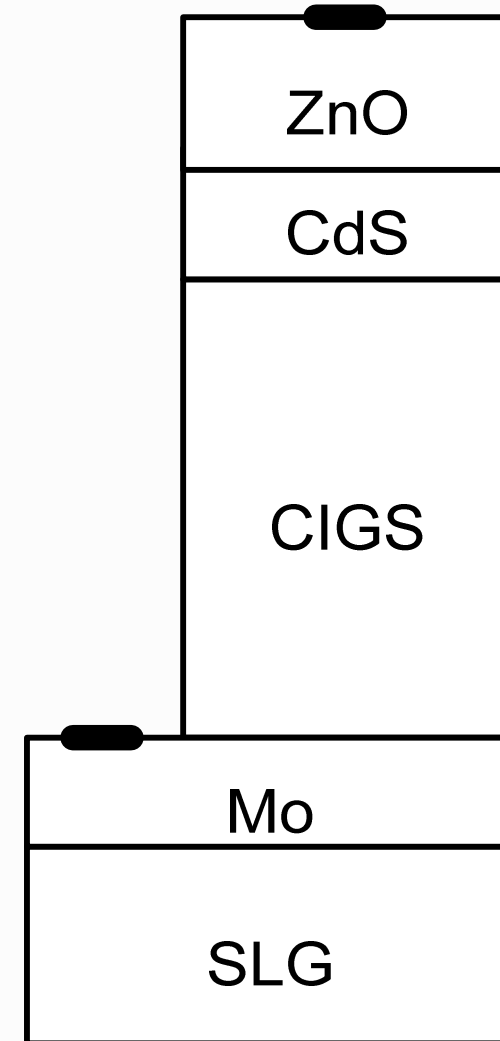
n-doped ZnO window layer

n-doped CdS buffer layer

p-doped CIGS absorber

Molybdenum back-contact

Soda lime glass (SLG)



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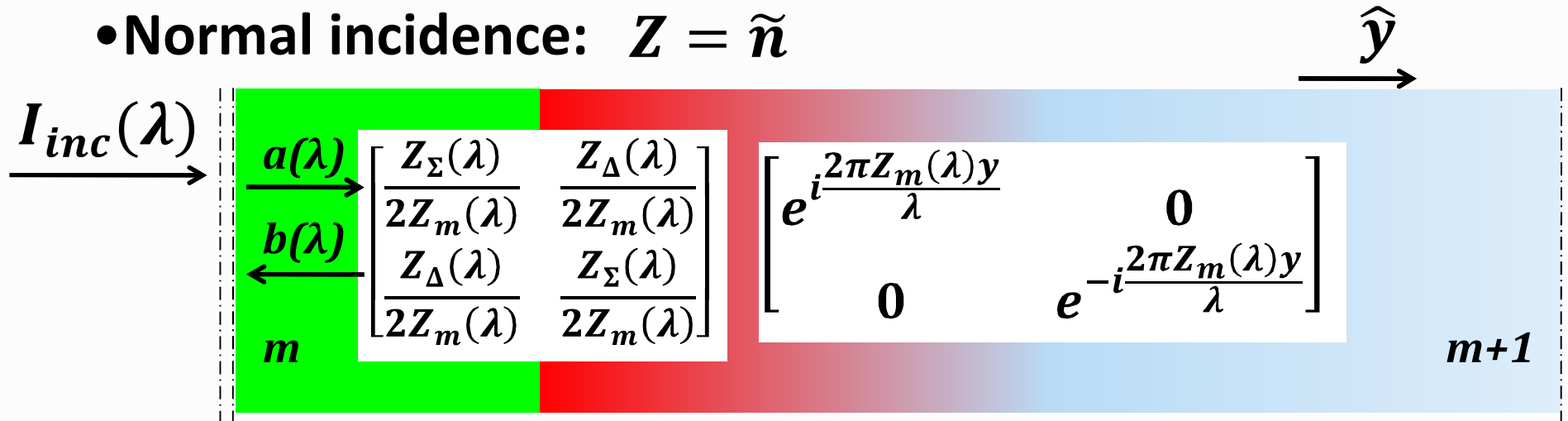
Numerical model: electric behavior

- The Poisson, electron and hole continuity and drift-diffusion equations are solved self-consistently
- Fermi-Dirac statistics
- Non-radiative Shockley-Read-Hall recombination model
- Simulations are performed using Synopsys Sentaurus



Numerical model: optical behavior

- Complex refractive index: $\tilde{n} = n + ik$
- Normal incidence: $Z = \tilde{n}$



with: $Z_\Sigma(\lambda) = Z_m(\lambda) + Z_{m+1}(\lambda)$

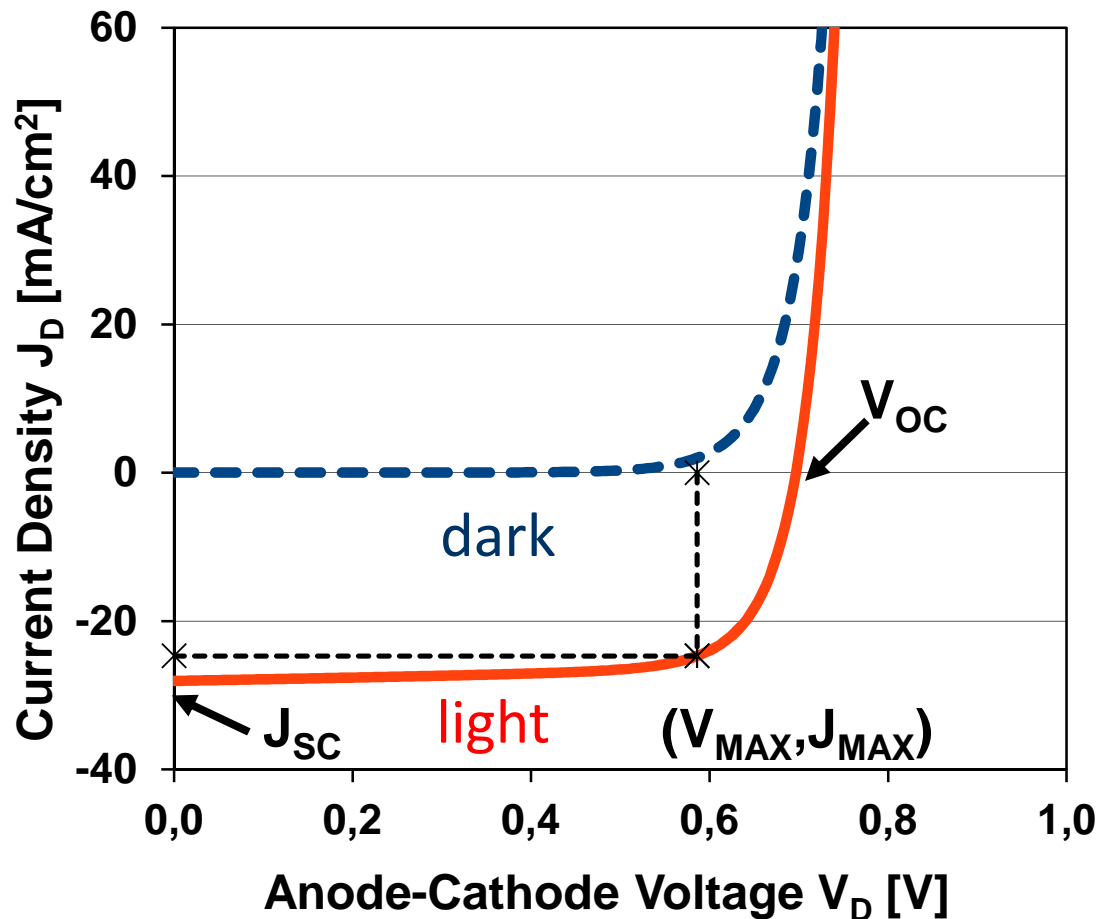
$$Z_\Delta(\lambda) = Z_m(\lambda) - Z_{m+1}(\lambda)$$

$$I(y, \lambda) = n(\lambda) |a(\lambda) + b(\lambda)|^2 I_{inc}(\lambda)$$

$$G^{opt}(y, \lambda) = \frac{4 \pi k(\lambda) I(y, \lambda)}{h c}$$



Solar cell electrical parameters



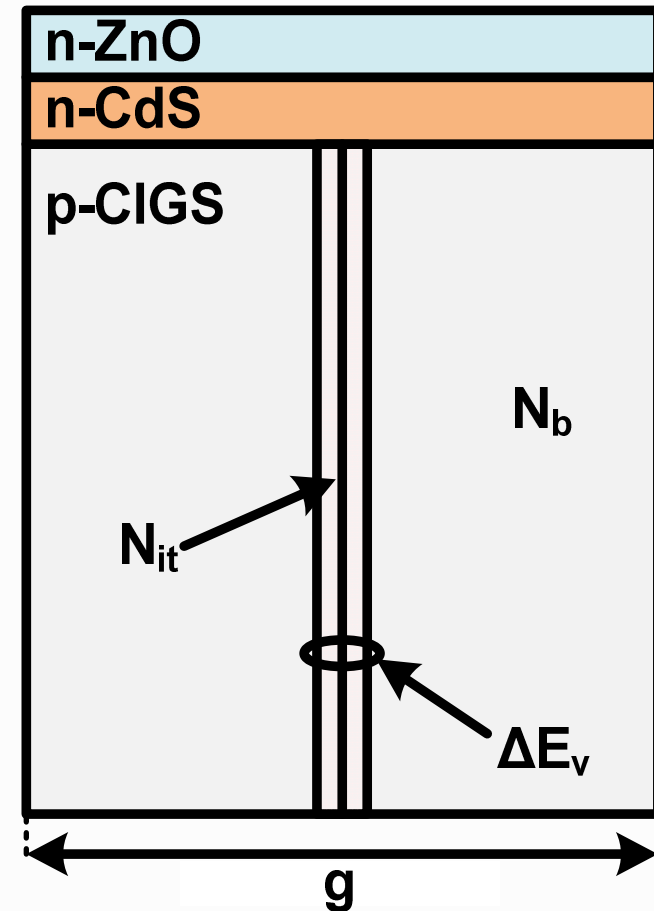
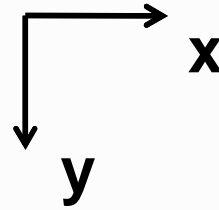
$$FF = \frac{J_{max} \cdot V_{max}}{J_{SC} \cdot V_{OC}}$$

$$\eta = \frac{J_{SC} \cdot V_{OC} \cdot FF}{P_{inc}}$$

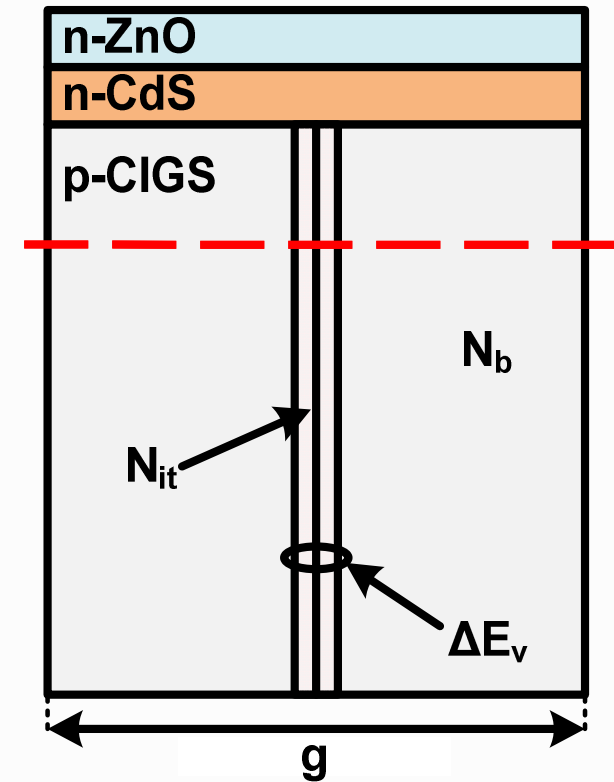
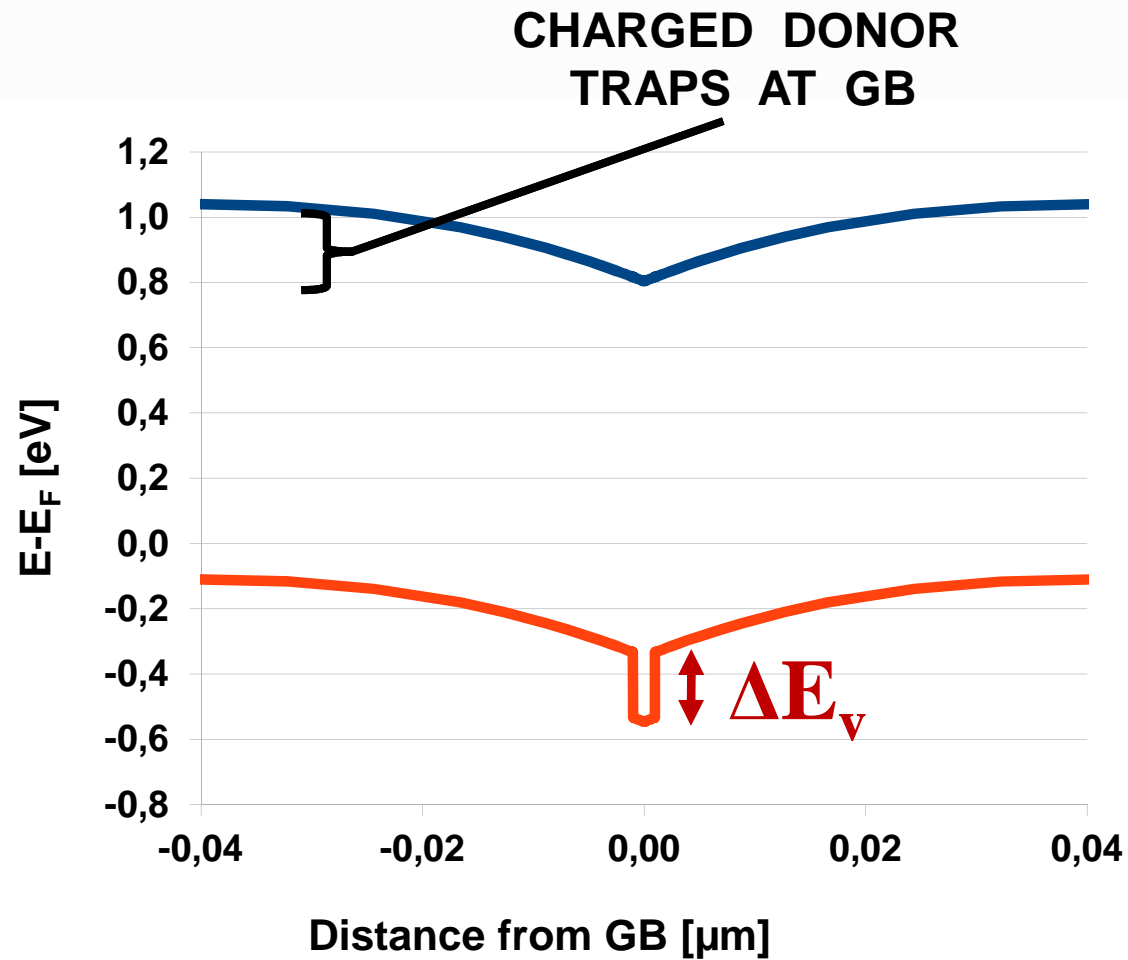


Solar cell structure

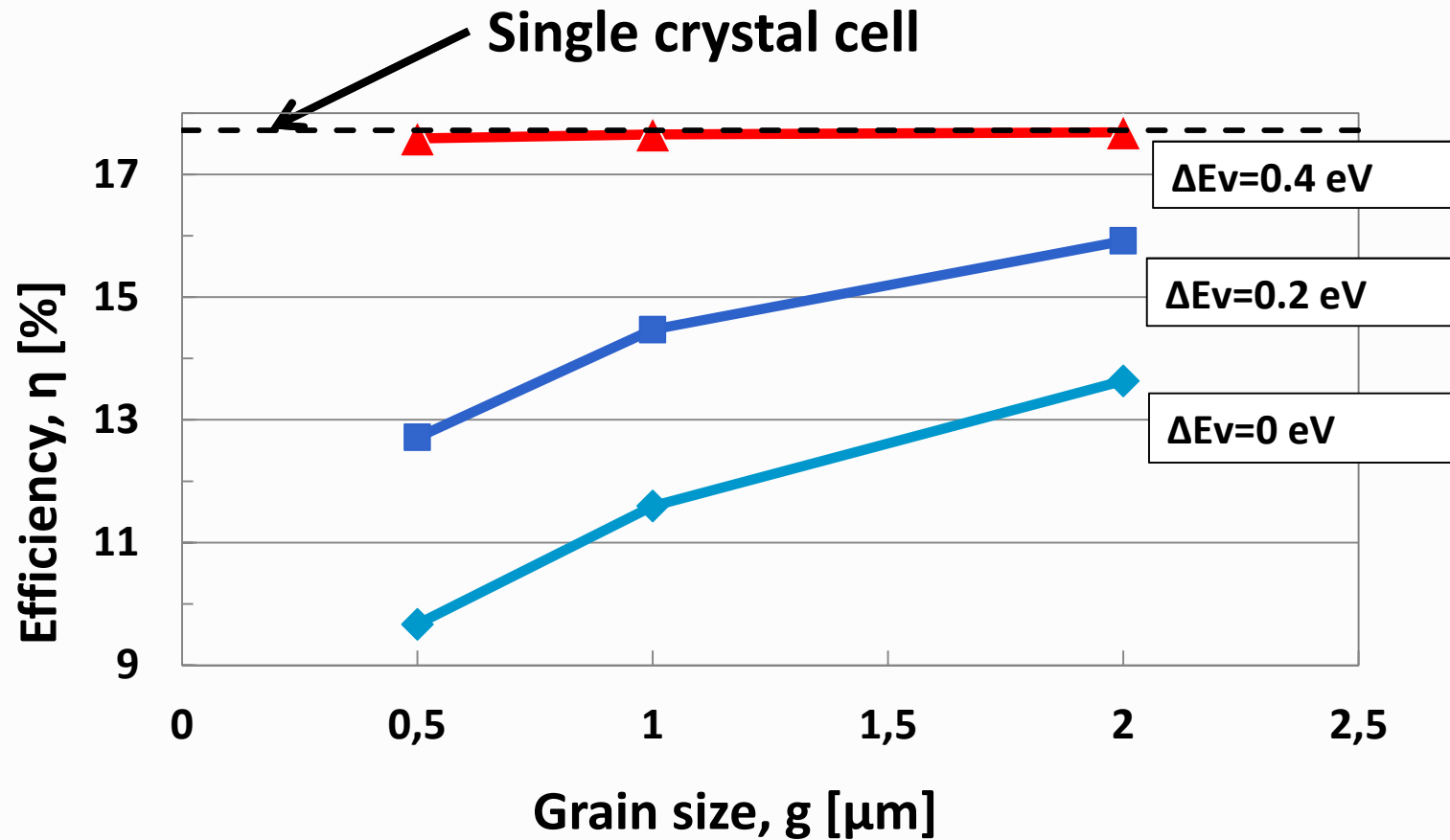
- CIGS grains: columnar
- Cu-poor GB
→ wider band-gap
- Bulk traps (mid-gap):
 $N_b = 10^{12} \leftrightarrow 10^{16} \text{ [cm}^{-3}\text{]}$
- GB traps (donor):
 $N_{it} = 2 \cdot 10^{11} \leftrightarrow 4 \cdot 10^{12} \text{ [cm}^{-2}\text{]}$
- GB valence band discontinuity:
 $\Delta E_v = 0 \leftrightarrow 0.4 \text{ [eV]}$
- Grain size:
 $g = 0.5 \leftrightarrow 2 \text{ [}\mu\text{m]}$



Solar cell structure



Efficiency versus grain size

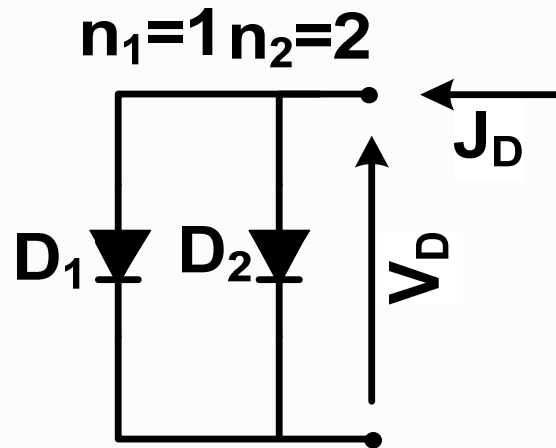


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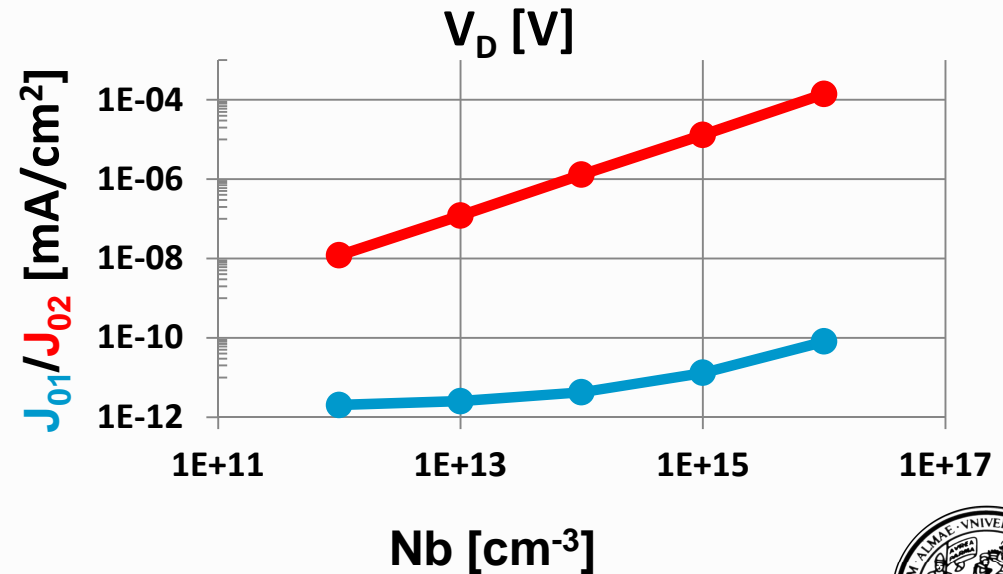
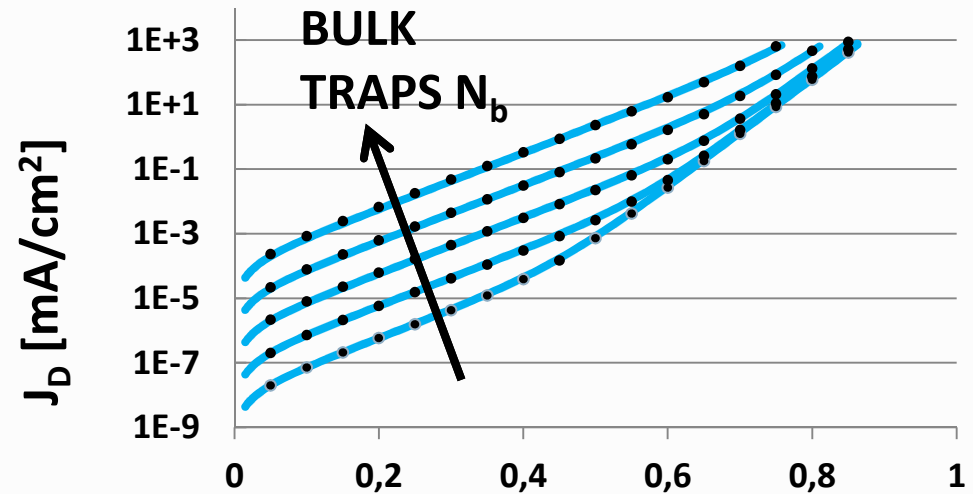


Compact model: single crystal cell

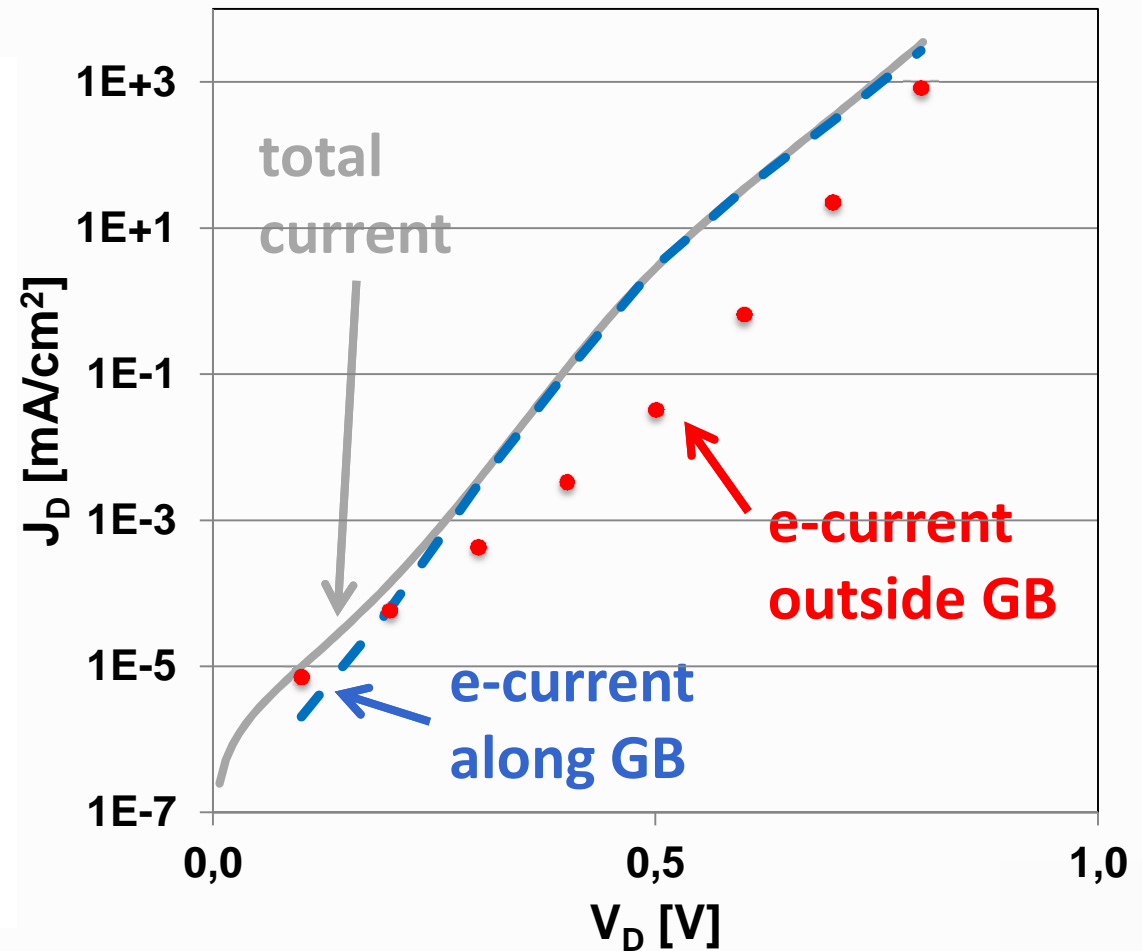
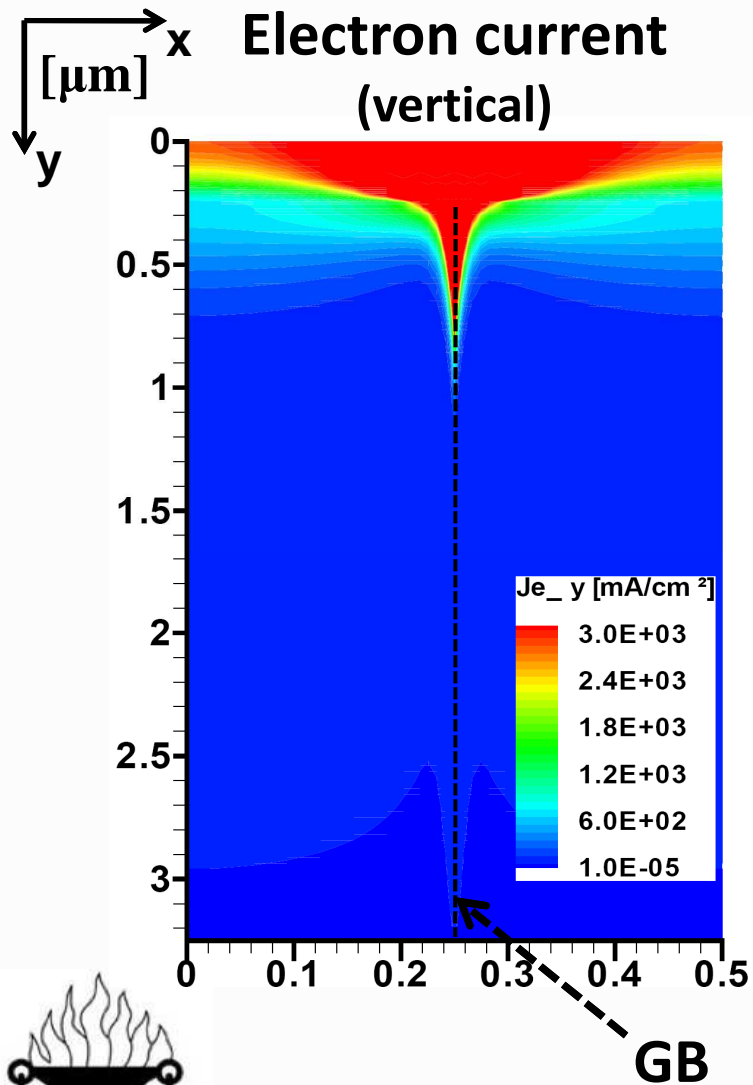


$$J_x = J_{0x} \cdot \left(e^{\frac{q \cdot V_D}{n_x \cdot k \cdot T}} - 1 \right)$$

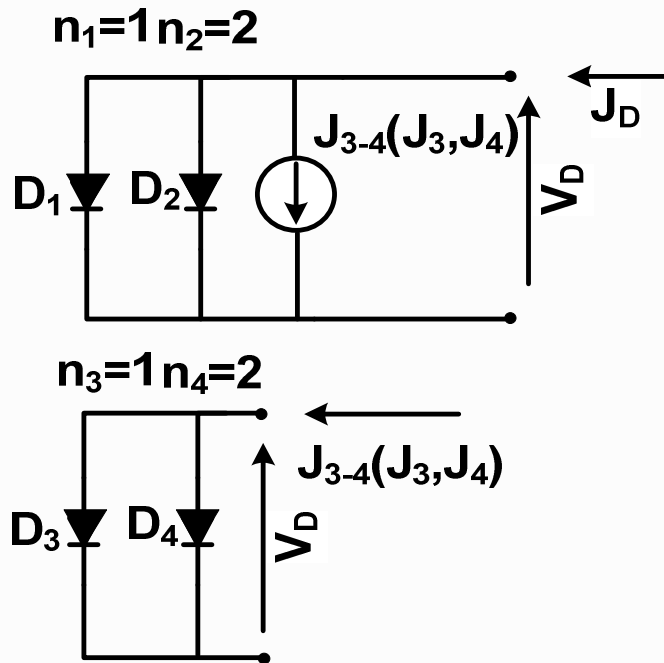
- D_1 : ideal diode current
- D_2 : space-charge recombination current



Polycrystalline cell

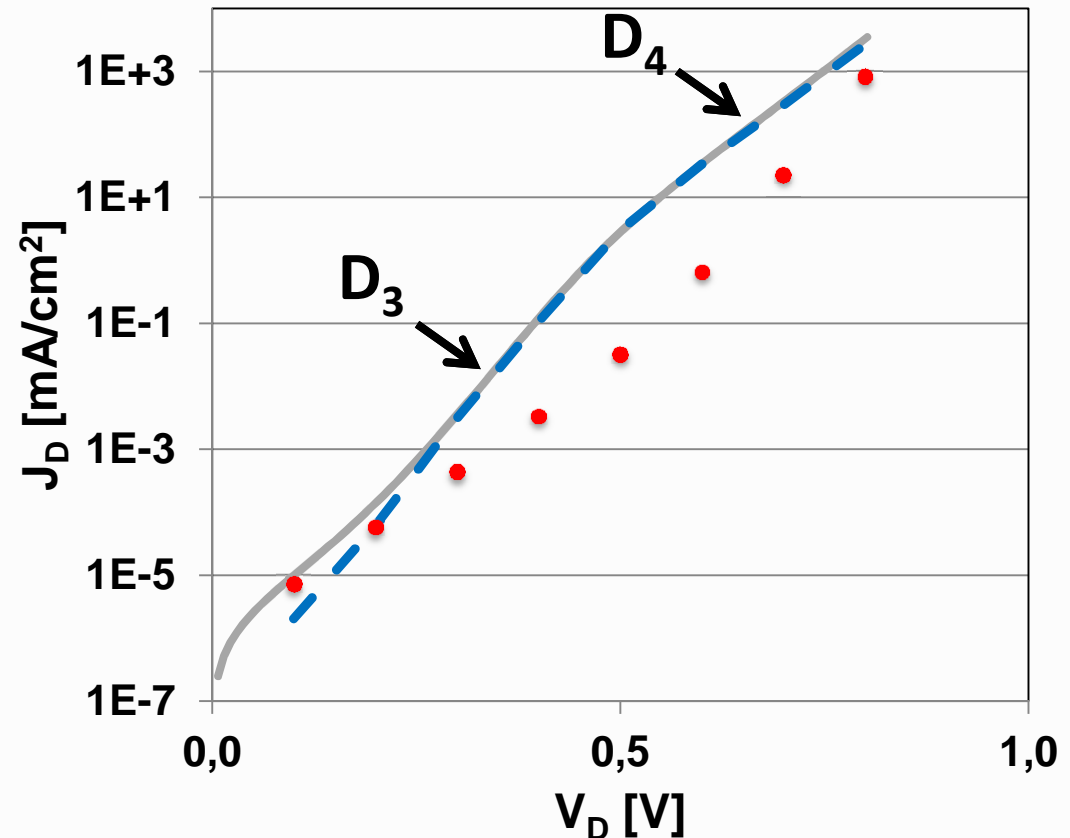


Compact model: polycrystalline cell



$$J_x = J_{0_x} \cdot \left(e^{\frac{q \cdot V_D}{n_x \cdot k \cdot T}} - 1 \right)$$

- D_3 : ideal GB current
- D_4 : High injection GB current

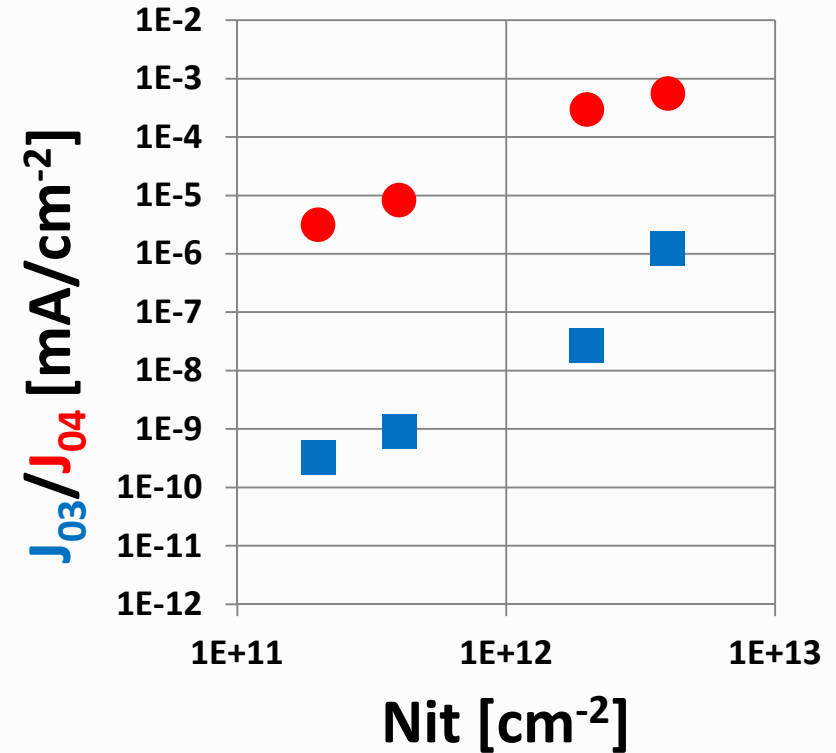
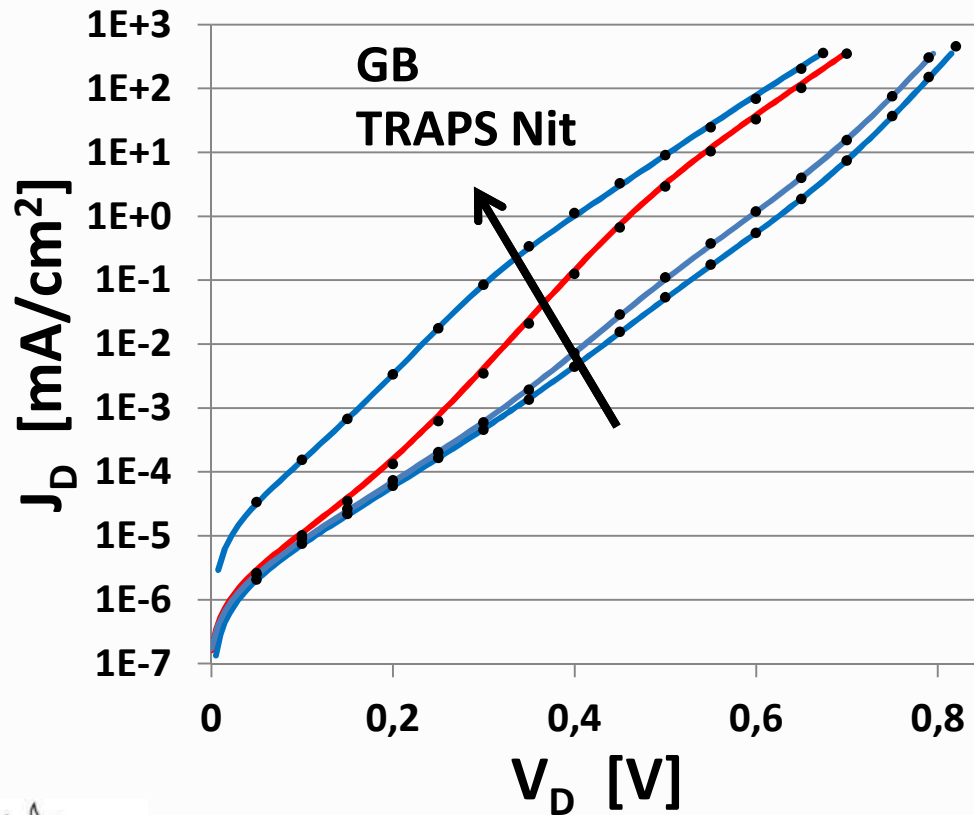


$$J_{3-4}(J_3, J_4) = (J_3(V_D)^{-1} + J_4(V_D)^{-1})^{-1}$$



Compact model: polycrystalline cell

$$N_b = 10^{14} \text{ cm}^{-3} \quad \Delta E_v = 0 \text{ eV} \quad g = 0.5 \text{ } \mu\text{m}$$



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$\text{Zn}_{1-x}\text{Mg}_x\text{O}$ properties

- Good transparency in the solar spectrum range
- Band gap (E_G) increases with increasing Mg content
- Electron affinity decreases with increasing Mg content

$$x = 0.19$$

$$\chi_{\text{CIGS}} - \chi_{\text{ZnMgO}} = 0.04 \text{ eV}$$

$$E_{G,\text{ZnMgO}} = 3.49 \text{ eV}$$

$$x = 0.36$$

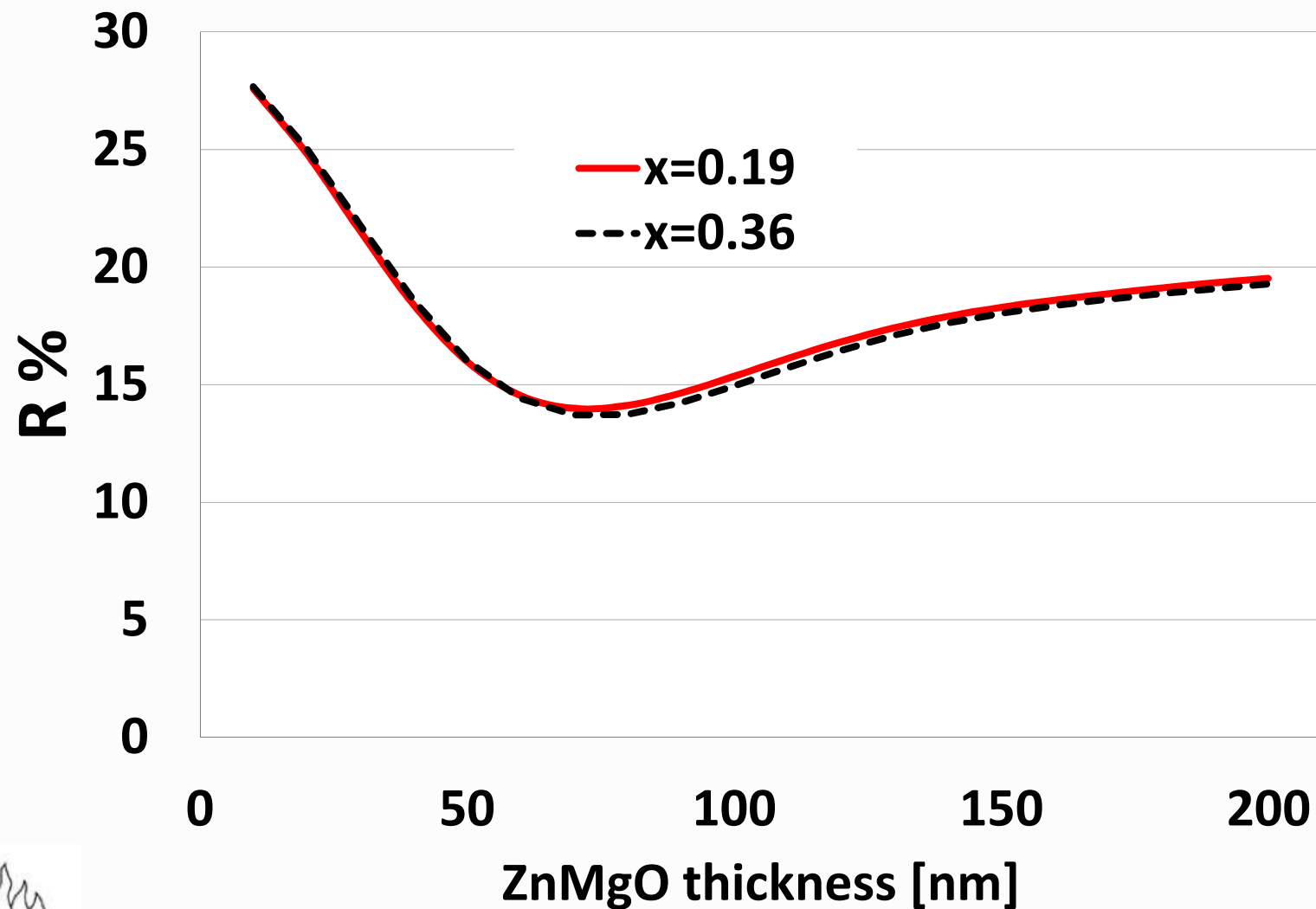
$$\chi_{\text{CIGS}} - \chi_{\text{ZnMgO}} = 0.22 \text{ eV}$$

$$E_{G,\text{ZnMgO}} = 3.75 \text{ eV}$$

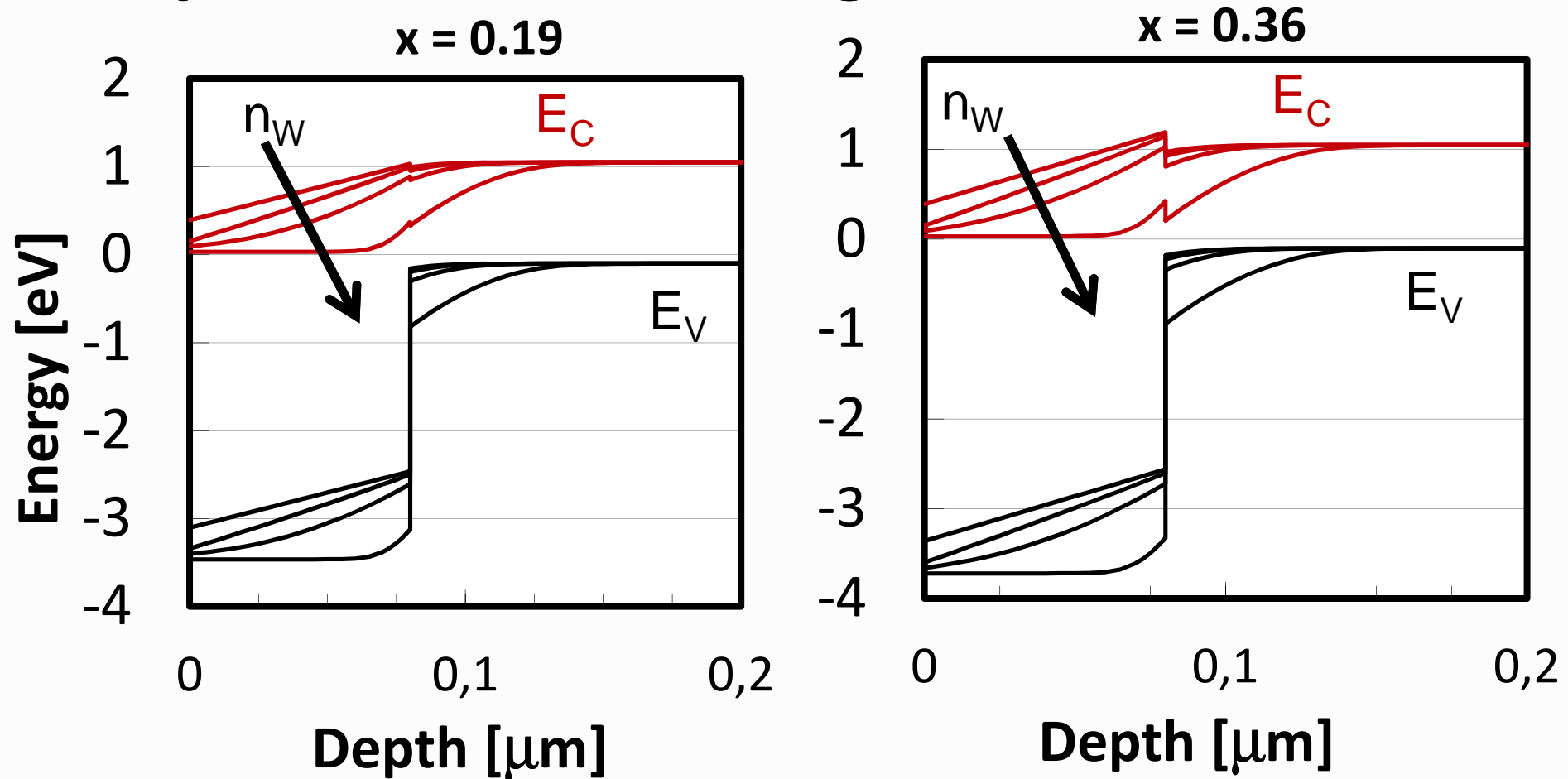
$$E_{G,\text{CIGS}} = 1.15 \text{ eV}$$



Thickness and reflectivity



Equilibrium band diagram



Doping: ZnMgO $n_w = 10^{12}, 10^{16}, 10^{17}, 10^{18} \text{ cm}^{-3}$, CIGS $N_A = 3 \cdot 10^{17} \text{ cm}^{-3}$

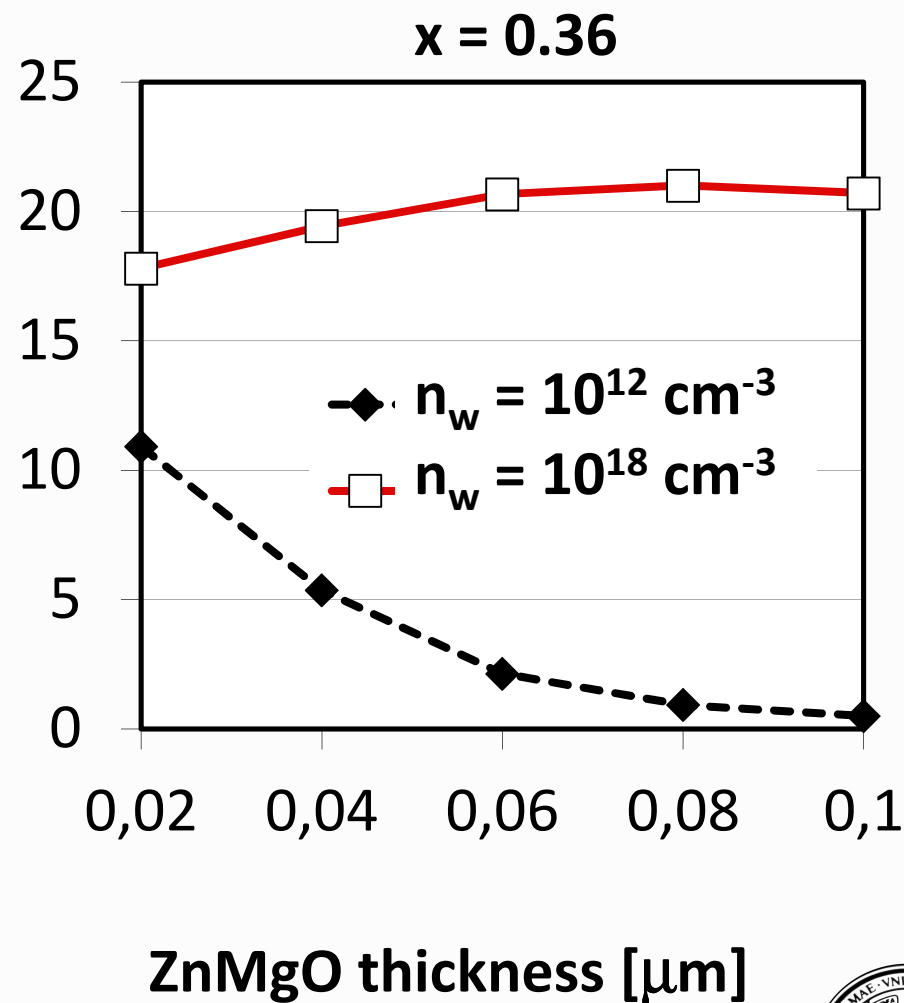
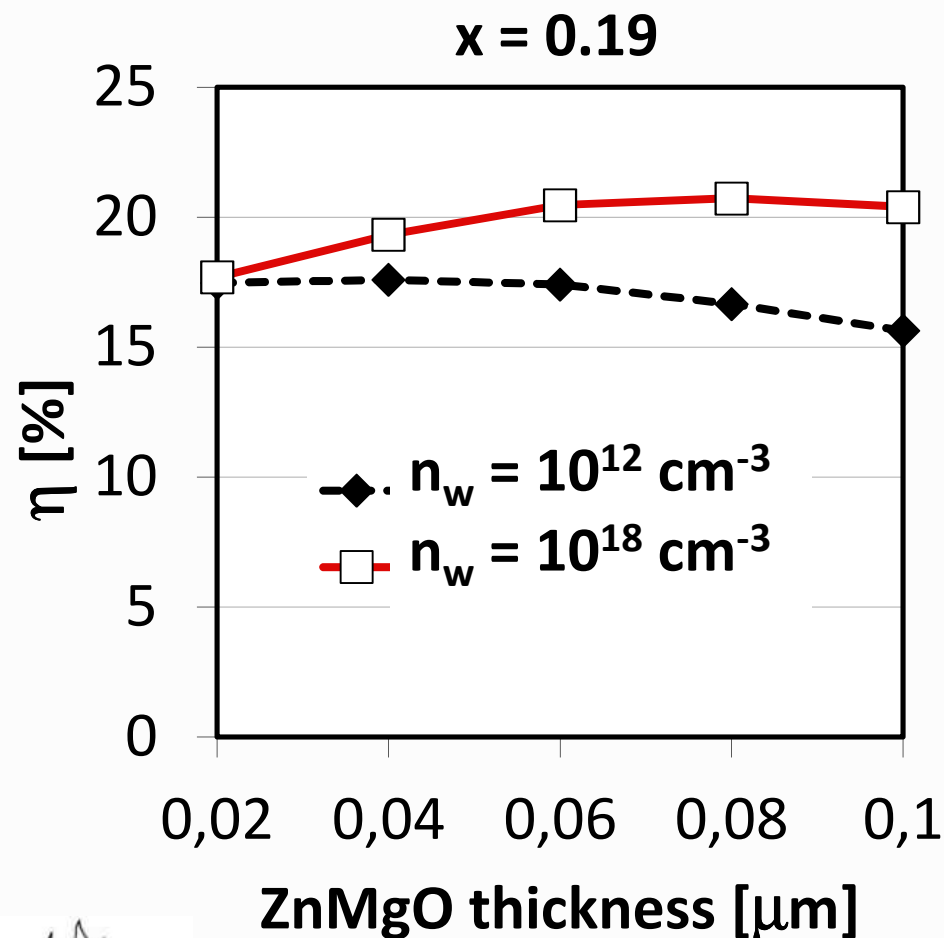
ZnMgO thickness: 80 nm



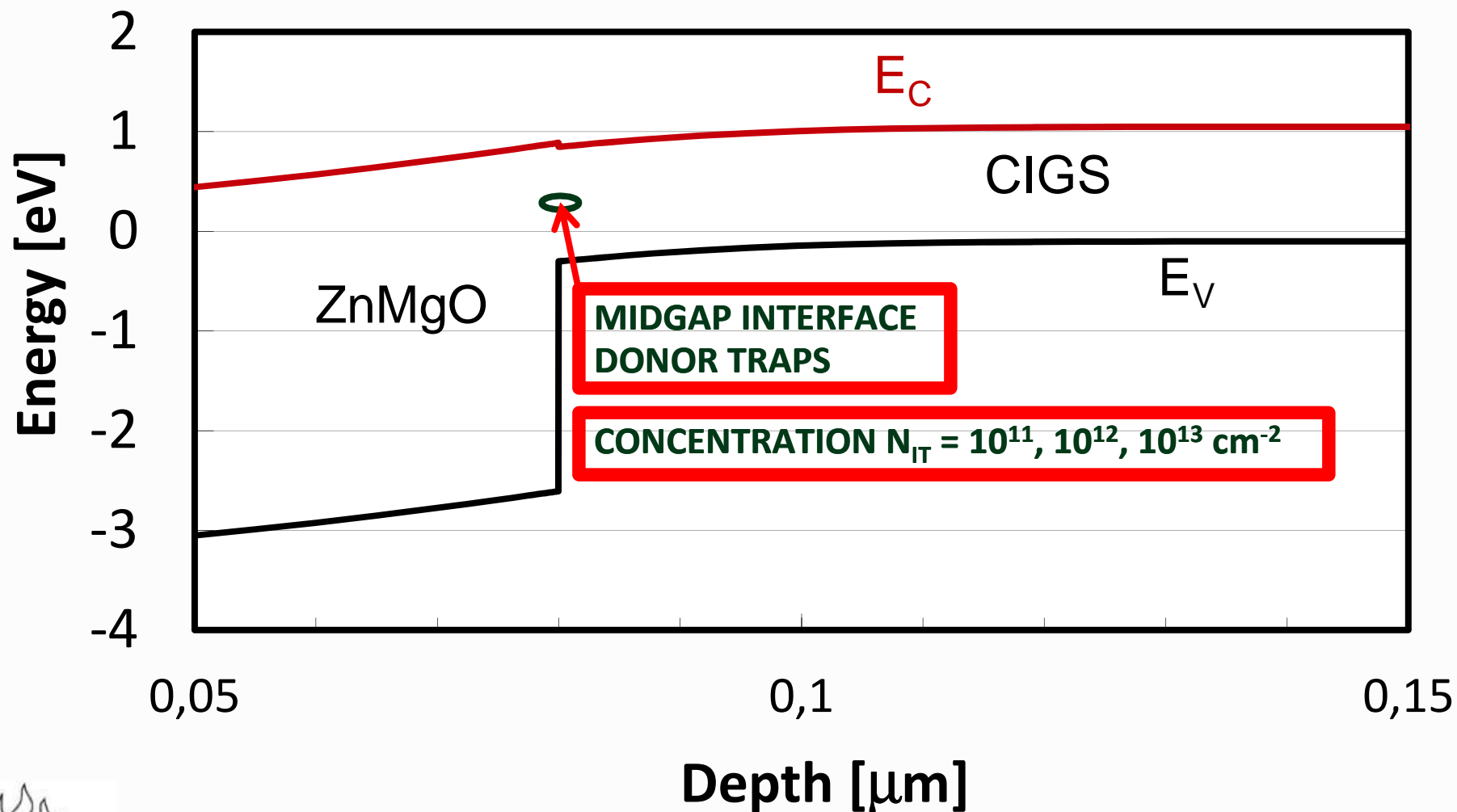
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Ideal ZnMgO/CIGS interface: efficiency



Effect of interface states

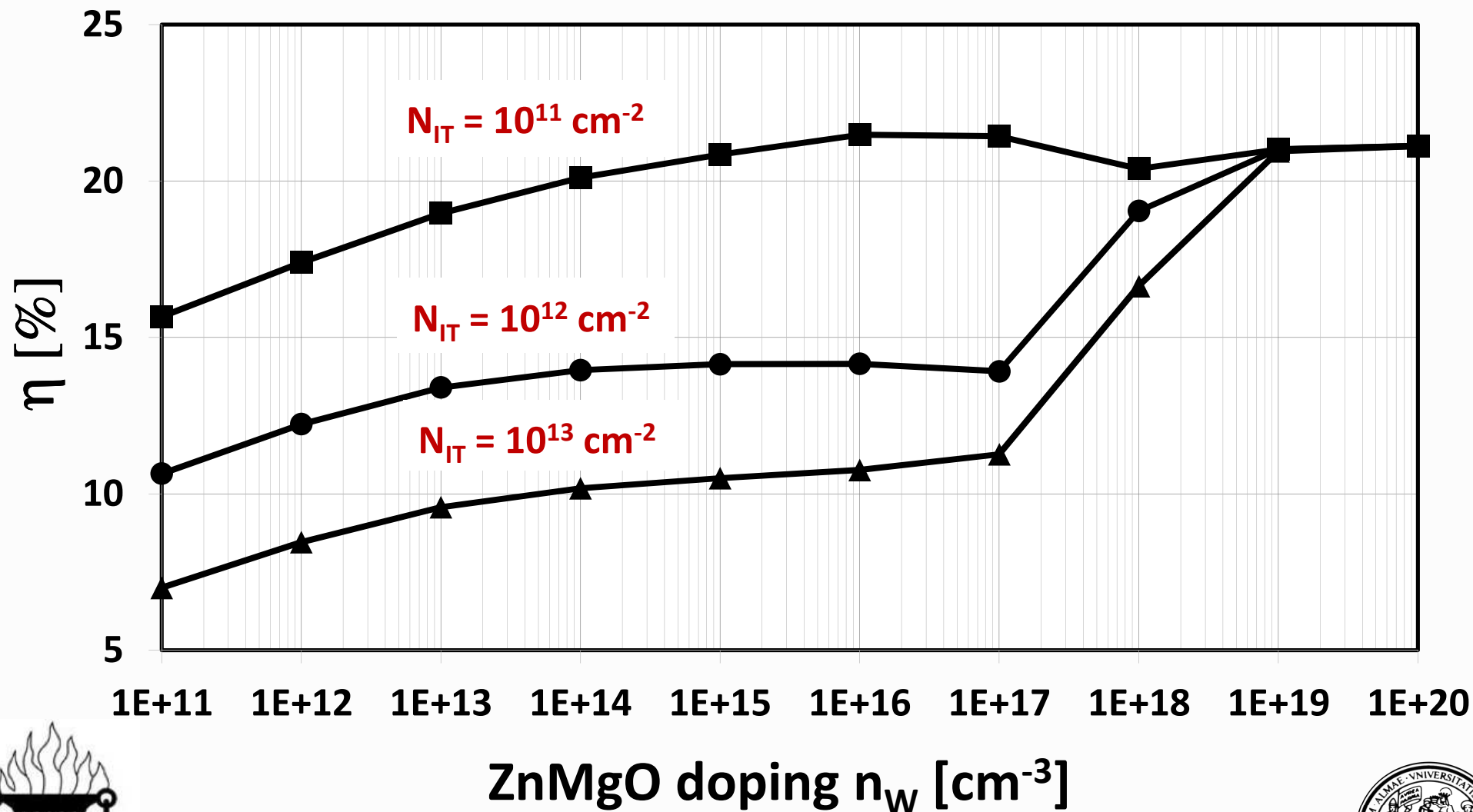


ZnMgO thickness: 80 nm, $x = 0.19$

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Effect of interface states



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Conclusions

- **CIGS electrical behavior:**

Bulk traps, grain boundaries, localized band-gap variations

- **Physics-based compact model of the cell in the dark:**
 - 2-diode single-crystal**
 - 4-diode polycrystalline**

- **Cd-free CIGS solar cell:**

- ✓ **impact of ZnMgO thickness on the reflectivity**
- ✓ **effects of thickness, composition, doping, traps of the ZnMgO buffer-window layer**



Material parameters (poly-CIGS)

Layer	ZnO	CdS	CIGS
E_g [eV]	3.3	2.4	1.15
Doping [cm^{-3}]	$N_D = 10^{18}$	$N_D = 6 \cdot 10^{17}$	$N_A = 3 \cdot 10^{17}$
ϵ/ϵ_0	9	10	13.6
m_e/m_0	0.2	0.2	0.09
m_h/m_0	1.2	0.8	0.72
μ_e [$\text{cm}^2/(\text{Vs})$]	100	100	100
μ_h [$\text{cm}^2/(\text{Vs})$]	25	25	12.5

Bulk traps	ZnO	CdS	CIGS
Density [cm^{-3}]	10^{16}	10^{16}	10^{15}
Energy	midgap	midgap	midgap
σ_e [cm^2]	10^{-16}	10^{-15}	$2 \cdot 10^{-14}$
σ_h [cm^2]	10^{-13}	10^{-12}	$2 \cdot 10^{-14}$

GB traps	Density [cm^{-2}]	Energy [eV]	$\sigma_e = \sigma_h$ [cm^2]
Donor	$2 \cdot 10^{12}$	$E_v + 0.880$	10^{-15}



Material parameters (ZnMgO)

Layer	CIGS	ZnMgO
E_g [eV]	1.15	$3.208 + 1.509 x$
χ [eV]	4.6	$4.6 + 0.16 - 1.056 x$
Doping [cm^{-3}]	$N_A = 3 \cdot 10^{17}$	$N_D = 10^{11} \text{ to } 10^{18}$
ϵ/ϵ_0	13.6	9
m_e/m_0	0.09	0.2
m_h/m_0	0.72	1.2
μ_e [$\text{cm}^2/(\text{Vs})$]	100	10
μ_h [$\text{cm}^2/(\text{Vs})$]	12.5	10

Bulk traps (acceptor)	CIGS
Density [cm^{-3}]	10^{15}
Energy	midgap
$\sigma_e = \sigma_h$ [cm^2]	$2 \cdot 10^{-14}$

Interface traps (donor)	ZnMgO/CIGS
Density [cm^{-2}]	$10^{11} \text{ to } 10^{13}$
Energy	midgap
$\sigma_e = \sigma_h$ [cm^2]	10^{-15}



Shockley-Read-Hall:

$$R = \frac{N_0 v_{th}^n v_{th}^p \sigma_n \sigma_p (np - n_i^2)}{v_{th}^n \sigma_n (n + n_1) + v_{th}^p \sigma_p (p + p_1)}$$

$$n_1 = n_i e^{E_{trap}/kT} \quad p_1 = n_i e^{-E_{trap}/kT} \quad v_{th}^{n,p} = \sqrt{\frac{3kT}{m_{n,p}}}$$

Poisson:

$$\nabla \cdot (\epsilon \nabla \phi) = -q(p - n + Nd - Na) - \rho_{trap}$$

Continuity:

$$\nabla \cdot \vec{J}_n = -\nabla \cdot \vec{J}_p = q(R - G)$$

Drift-diffusion:

$$\vec{J}_{n,p} = q \cdot n, p \cdot \mu_{n,p} \cdot \nabla \frac{E_{F_{n,p}}}{q}$$

Fermi-Dirac:

$$f(E) = \frac{1}{1 + e^{(E-E_F)/kT}}$$

